

TOOLMASTER



M14 x 1.25mm HSS Spiral Flute Tap

Metric Extra Fine Pitch



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Description

Spiral flute taps feature a spiral fluted design rather than conventional straight flutes. The spiral flutes assist in ejecting chips upward & out of the tapped hole & are commonly used in blind hole applications when threads are required close to the bottom of the hole.

Features

- M35 High Speed Steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- DIN 371 Standard

Specifications

ORDER CODE	T8421
Size	M14
Pitch	1.25mm
Pitch Type	Metric Extra Fine
Flute Type	Spiral
Thread Form	Metric
Max Cut Depth	2.5 x D
Nut Tolerance	ISO 2 / 6H
Standard	DIN 374
test	