



TOOLMASTER

M8 x 1.0mm HSS Spiral Flute Tap

Metric Fine Pitch



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Description

Spiral flute taps feature a spiral fluted design rather than conventional straight flutes. The spiral flutes assist in ejecting chips upward & out of the tapped hole & are commonly used in blind hole applications when threads are required close to the bottom of the hole.

Features

- M35 High Speed Steel with 5% cobalt
- TiCN Coating for increased wear resistance
- Precision ground thread
- DIN 371 Standard

Specifications

ORDER CODE	T8409
Size	M8
Pitch	1.0mm
Pitch Type	Metric Fine
Flute Type	Spiral
Thread Form	Metric
Max Cut Depth	2.5 x D
Nut Tolerance	ISO 2 / 6H
Standard	DIN 374
test	