

METALMASTER PR-136A



Motorised Plate Curving Rolls

1300 x 6.5mm Mild Steel Capacity



METALMASTER Motorised Plate Curving Rolls PR-136A



Right View



Rear View



Side View



Control Panel



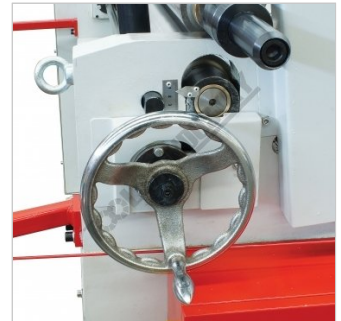
Swing Out Top Roller



Motorised Up and Down Rear Curving Roller Left Side



Motorised Up and Down Rear Curving Roller Right Side



Hand Wheel For Material Thickness Adjustment



Swing Out Top Roller Handle



Top Swing Out Roller Micro Switch



Conical Bending Guide Roller



Wire Groove Rolls



Safety Wire Interlock System



Isolation Switch



Foot Control

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Features

- Initial pinch rolls with pre-bending
 - Motorised up & down rear curving roll enables quick & easy pre-bending
 - Digital readout display on rear curving roll position
 - Mobile foot pedal control with digital readout display
 - Two rolls are powered by reduction gearbox drive system
 - Swing out top roller enables cone or cylinder to be removed
 - Safety wire interlock system with emergency shut-off
 - Rolls include wiring grooves
 - Includes a conical bending guide roller
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- Mild steel capacity is rated on hot rolled material with 250MPA

Specifications

ORDER CODE	S804
MODEL	PR-136A
Curving System Type	Initial Pinch
Curving Material Length (mm)	1300
Curving Plate Thickness - Mild Steel (mm)	6.5
Minimum Rolling Diameter (mm)	225
Roll Diameter (mm)	150
Motor Power (kW / hp)	2.2 / 3
Voltage / Amperage (V / amp)	415
Dimensions (LxWxH) (mm)	2300 x 800 x 1340
Floor Space (L x W x H) (mm)	1995 x 1050 x 1215
Nett Weight (kg)	1320