

SAHINLER HPK-50



Section & Pipe Rolling Machine

50 x 50 x 6mm Angle Capacity



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Controller Top View New

Description

The Sahinler HPK-50 hydraulic section & pipe rolling machine is designed to roll various material sections. This model has a single hydraulic ram to adjust the top roll, and can be operated in either vertical or horizontal position. The standard rolls supplied with the machine are hardened and have been designed to bend most sections, avoiding the cost of additional tooling.

Features

- All three rolls are driven for excellent traction
- Rolls are hardened & made from high quality steel
- Digital readout display for top roll position
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Roving foot pedal control with emergency stop
- Standard rolls and guide rolls are included
- European quality

Includes

- DRO counter for top roll position
- Hydraulic top roller adjustment
- Three rollers are powered

Specifications

ORDER CODE	S750
MODEL	HPK-50
Powered Driven Rolls (Qty)	3
Bending Rolls (Type)	Hydraulic Top
Top Roll Shaft Diameter (Ø) (mm)	50
Lower Roll Shaft Diameter (Ø) (mm)	50
Top Roll Diameter (Ø) (mm)	152
Lower Roll Diameter (Ø) (mm)	162
Flat Bar Edge Capacity - MS (size / Ø) (mm)	60 x 10 / 600
Flat Bar Capacity - MS (size / Ø) (mm)	100 x 15 / 600
Square Bar Solid Capacity - MS (size / Ø) (mm)	35 x 35 / 600
Rectangle Tube Capacity - MS (size / Ø) (mm)	70 x 30 x 3 / 1500*

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Square Tube Capacity - MS (size / Ø) (mm)	50 x 50 x 3 / 1600*
Round Bar Solid Capacity - MS (size / Ø) (mm)	Ø35 / 600*
Round Tube Capacity - MS (size / Ø) (mm)	Ø70 x 2 / 1200*
Round Pipe Capacity - MS (size / Ø) (inch / mm)	Ø2" x 2.9mm / 1000mm*
Angle Capacity - MS (size / Ø) (mm)	50 x 50 x 6 / 600
Motor Power (kW / hp)	1.1 / 1.5
Voltage / Amperage (V / amp)	415
Dimensions (L x W x H) (mm)	810 x 950 x 1500
Note: Requires Additional Tooling (No / Yes*)	Yes*
Nett Weight (kg)	500