

SAHINLER HPK-45

Section & Pipe Rolling Machine

50 x 50 x 5mm Angle Capacity



SAHINLER Section & Pipe Rolling Machine HPK-45

Features

- Hydraulic top roller adjustment with DRO display
- Rolls are hardened & made from high quality steel
- Drive shafts are hardened and ground with double taper roller bearing support
- Machine can be set up in horizontal or vertical working position
- Roving foot pedal control with emergency stop
- Geared direct drive via motor & gearbox
- Standard rolls and guide rolls are included
- Two rollers are powered
- Steel fabricated frame
- European quality
- Optional lateral side guide roll supports for rolling angle iron available

Includes

- Steel fabricated frame
- Two rollers are powered
- Manual top roller adjustment

Specifications

ORDER CODE	S749
MODEL	HPK-45
Powered Driven Rolls (Qty)	2
Bending Rolls (Type)	Manual Top
Top Roll Shaft Diameter (Ø) (mm)	50
Lower Roll Shaft Diameter (Ø) (mm)	50
Top Roll Diameter (Ø) (mm)	155
Lower Roll Diameter (Ø) (mm)	155
Flat Bar Edge Capacity - MS (size / Ø) (mm)	60 x 10 / 500
Flat Bar Capacity - MS (size / Ø) (mm)	100 x 15 / 450
Square Bar Solid Capacity - MS (size / Ø) (mm)	35 x 35 / 900
Rectangle Tube Capacity - MS (size / Ø) (mm)	50 x 40 x 3 / 1200*
Square Tube Capacity - MS (size / Ø) (mm)	50 x 50 x 3 / 1700*
Round Bar Solid Capacity - MS (size / Ø) (mm)	Ø35 / 600*
Round Tube Capacity - MS (size / Ø) (mm)	Ø70 x 2 / 1000*
Round Pipe Capacity - MS (size / Ø) (inch / mm)	Ø2" x 2.9mm / 1000mm*
Angle Capacity - MS (size / Ø) (mm)	50 x 50 x 5 / 1000 mm*
Motor Power (kW / hp)	1.5 / 2
Voltage / Amperage (V / amp)	415
Dimensions (L x W x H) (mm)	90 x 1360 x 1450
Note: Requires Additional Tooling (No / Yes*)	Yes* (S7455 for angle capacity)
Nett Weight (kg)	400