

HAFCO-METALMASTER RR-10



Manual Section & Pipe Rolling Machine

50 x 10mm Flat Bar Capacity



HAFCO-METALMASTER Manual Section & Pipe Rolling Machine RR-10



Rollers



Rolls Scale



Rear Handle



Internal Gears



Storage Stand



Roller Head

Features

- Hardened 98mm top & 118mm bottom rolls
- 30mm heat treated drive shaft
- Cast iron housing on heavy duty stand
- Gear driven rolls
- Heavy duty steel fabricated frame
- Bottom rolls are knurled for additional grip on material
- Manual screw adjustment of top roller
- Adjustable side support guide rolls
- Standard flat & angle rolls are included
- One piece guiding mono block mounted on cross head
- *Additional dies are required to roll round bar, round pipe/tube, square tube & angles

Specifications

ORDER CODE	S681
MODEL	RR-10
Powered Driven Rolls (Qty)	2 x Manual
Bending Rolls (Type)	Manual Top
Top Roll Shaft Diameter (Ø) (mm)	~
Lower Roll Shaft Diameter (Ø) (mm)	~
Top Roll Diameter (Ø) (mm)	98
Lower Roll Diameter (Ø) (mm)	~
Flat Bar Edge Capacity - MS (size / Ø) (mm)	30 x 10 / 500 - (20 x 5 / 190)
Flat Bar Capacity - MS (size / Ø) (mm)	50 x 10 / 400 - (20 x 5 / 160)

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Square Bar Solid Capacity - MS (size / Ø) (mm)	20 x 20 / 500 - (10 x 10 / 160)
Rectangle Tube Capacity - MS (size / Ø) (mm)	~
Square Tube Capacity - MS (size / Ø) (mm)	~
Round Bar Solid Capacity - MS (size / Ø) (mm)	~
Round Tube Capacity - MS (size / Ø) (mm)	~
Round Pipe Capacity - MS (size / Ø) (inch / mm)	~
Angle Capacity - MS (size / Ø) (mm)	~
Motor Power (kW / hp)	~
Voltage / Amperage (V / amp)	~
Dimensions (L x W x H) (mm)	500 x 480 x 680
Note: Requires Additional Tooling (No / Yes*)	No
Nett Weight (kg)	185