

HAFCO-METALMASTER CM-1000



3-in-1 Pressbrake, Guillotine & Rolls

1000 x 1mm Mild Steel Capacity



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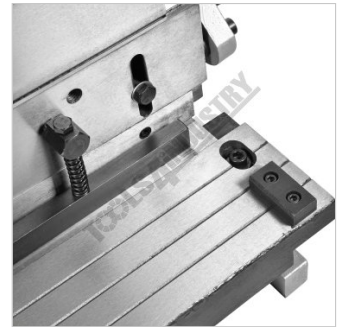
Geared Drive Rolls



Quick Release Top Roller



Roll Housing Lock



Squaring Block



Clamp



Pressbrake



Adjustable Rear Gauge



Rear Curving Roll
Adjustment

Description

A compact three-function sheet metal working machine which will shear, roll and bend thin sheet material up to a maximum width of 1000mm. The handle operates all three functions at the same time, but only one function can be used at one time - the rolls incorporate wiring grooves and are rotated directly whilst the bending and shearing functions operate via an eccentric cam. The pressbrake bending dies can be removed in sections to allow for partial bends to be formed and the top roll can be removed completely when forming closed cylinders. The maximum thickness capacity of 1mm for mild steel & 1.5mm for soft grade aluminium, This compact machine is perfect on small jobs and low production runs for the home engineer's workshop.

Features

- Ideal for light sheet metal work
- Cast iron construction
- One handle operates all three functions
- Segmented pressbrake top blade
- Top roller opens for job removal
- Includes wiring grooves in rolls and backgauge
- Mild steel capacity is rated on hot rolled material with 250MPA

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Specifications

ORDER CODE	S652
MODEL	CM-1000
Length Capacity (mm)	1000
Material Thickness Capacity - Mild Steel (mm)	1
Rolls Diameter (mm)	42
Nett Weight (kg)	215