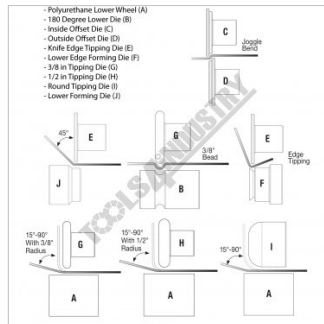


**METALMASTER BR-10FD****Forming Bead Roller Kit****9 x Forming Bead Rollers + 1 x Polyurethane Roller**

## METALMASTER Forming Bead Roller Kit BR-10FD



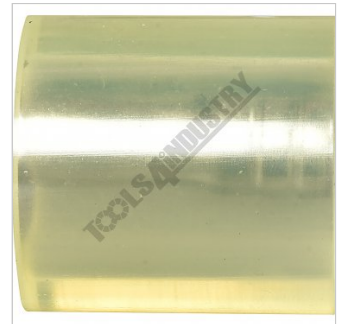
Set Rear View



Examples of Metal Contours with Die Combinations



Polyurethane Lower Wheel (A)



Polyurethane Lower Wheel Side View (A)



180 Degree Lower Die (B)



180 Degree Lower Die Side View (B)



Inside Tipping Die (C)



Inside Tipping Die Side View (C)



Outside Offset Die (D)



Outside Offset Die Side View (D)



Knife Edge Tipping Die (E)



Knife Edge Tipping Die Side View (E)



Lower Edge Forming Die (F)



Lower Edge Forming Die Side View (F)



3/8 Inch Tipping Die (G)



3/8 Inch Tipping Die Side View (G)

## METALMASTER Forming Bead Roller Kit BR-10FD



1/2 Inch Tipping Die (H)



1/2 Inch Tipping Die Side View (H)



Round Tipping Die (I)



Round Tipping Die Side View (I)



Lower Forming Die (J)



Lower Forming Die Side View (J)

### Description

Fits most bead rollers with 22mm shafts  
BR-10FD - Forming Bead Roller Kit  
9 x Forming Bead Rollers + 1 x Polyurethane Roller  
Suits SJ-24D & MBR-475XT Bead Rollers

### Features

- With these dies you can create offset flanges, contours, deep channels, and style lines. This kit also includes a polyurethane lower wheel, which can be used with a variety of upper dies.
- 9 x rollers made from CR12 steel & Hardened up to 35 HRC
- 1 x roller made from polyurethane

### Includes

- 1 x Inside offset roller
- 1 x Outside offset roller
- 1 x knife edge tipping roller
- 1 x Lower edge forming roller
- 1 x 3/8" tipping roller
- 1 x 1/2" tipping roller
- 1 x Round tipping roller
- 1 x lower forming roller
- 1 x 180 degree lower roller
- 1 x Polyurethane lower roller

## METALMASTER Forming Bead Roller Kit BR-10FD

### Specifications

|                                           |                                                            |
|-------------------------------------------|------------------------------------------------------------|
| <b>ORDER CODE</b>                         | S6411                                                      |
| <b>MODEL</b>                              | BR-10FD                                                    |
| <b>Part Number</b>                        | ~                                                          |
| <b>Type</b>                               | 9 x Forming Bead Rollers Sets<br>+ 1 x Polyurethane Roller |
| <b>Size (inch / mm)</b>                   | ~                                                          |
| <b>Roller Diameter (mm)</b>               | Ø75                                                        |
| <b>Bore Diameter (mm)</b>                 | Ø22 mm Bore                                                |
| <b>Spigot Diameter (mm)</b>               | ~                                                          |
| <b>Shaft Diameter</b>                     | ~                                                          |
| <b>Capacity (Mild Steel) (mm / Gauge)</b> | 1.2 / 18                                                   |
| <b>Material (Type)</b>                    | Steel + Polyurethane                                       |
| <b>Suits</b>                              | SUITS SJ-24D & MBR-475XT<br>Bead Rollers                   |