

**SUNRISE**



**18 x 25mm Slotted Punch**

**Hi -Grade Tool Steel Imported From Japan**



## SUNRISE 18 x 25mm Slotted Punch



Top View

### Description

Punch and Dies are Manufactured by Sunrise in Taiwan using Hi -Grade Tool Steel imported from Japan. The manufacturing process involves machining via hi tech CNC machines lathes & mills, vacuum heat treatment with multiple tempering at high temperatures before a final quality inspection/testing process all of which ensures an accurate, precise, durable & stable product.

### Features

- PLEASE NOTE FOLLOWING RECOMMENDATIONS WHEN SELECTING DIE CLEARANCE:
- Material Thickness - 2 ~ 4mm = Die Clearance 0.2mm
- Material Thickness - 4 ~ 9.5mm = Die Clearance 0.7mm
- Material Thickness - 10 ~ 14.5mm = Die Clearance 1.2mm
- Material Thickness - 15 ~ 19.5mm = Die Clearance 1.7mm
- Material Thickness - 20 ~ 24mm = Die Clearance 2.2mm

### Specifications

<b>ORDER CODE</b>	P6155
<b>Shape - Type</b>	Slotted Punch - 0P1
<b>Square or Slot Hole Size (W x L) (mm)</b>	18 x 25
<b>Punch Locating Diameter x Length (mm)</b>	Ø30 x 70mm
<b>Die Outside Body Diameter x Height (mm)</b>	~