

SIEG HM-10A (SIEG M6MA)

Mill Head Attachment



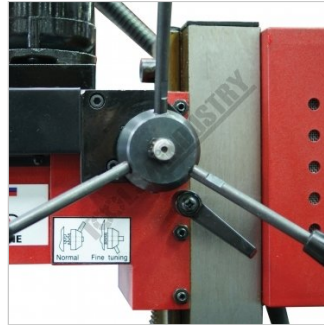
SIEG Mill Head Attachment HM-10A (SIEG M6MA)



Shown Mounted to Optional AL 60 Lathe



Head Right View



Z-Axis Head Lever



Head Support Lock



Z-Axis Fine Adjustment Dial

MILLING & DRILLING	
Drilling capacity	13 mm
End milling capacity	16 mm
Face milling capacity	30 mm
Spindle taper	MT#3
Spindle rotary angle	-25° ~ +45°
output power	350W
Spindle speed	LOW : 0~1100 rpm
	HIGH: 0~2500 rpm
Voltage	220~240V AC
Frequency	50/60 Hz

Capacities



Variable Speed Control



Chuck Guard



Stop Switch



Height Indicator



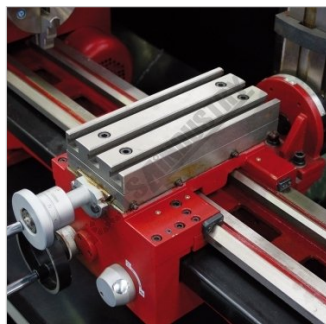
Head Left View



Low High Speed Lever



Swivel Head



Milling Table Shown on Optional Lathe



Shown Mounted on Optional Lathe with Milling Table

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Features

- 2-speed gearbox (high/low) drive system to maximise torque
- 350W (1/2hp) electronic variable-speed controlled motor
- Heavy duty cast iron body and base for better stability
- Slides utilise dovetail construction for maximum rigidity
- Milling head tilts -25° to 45°
- Spring assisting milling head return
- Vertical micro feed dial 0.025mm
- Metric dial graduations 0.02mm
- Supplied with a ground work table that incorporates 12mm T-slots that attaches to the cross slide

Includes

- 13mm keyed drill chuck
- 3MT Arbor
- Set of spanners to suit
- Safety cutter guard

Specifications

ORDER CODE	M151
MODEL	HM-10A
Digital Readout	Optional
Type	Vertical
Table Size (mm)	110 x 245
Column Type	Dovetail
Spindle Taper - Vertical	3MT
Spindle Taper - Horizontal	~
Longitudinal Travel (X-Axis) (mm)	~
Cross Travel (Y-Axis) (mm)	~
Vertical Travel (Z-Axis) (mm)	190
Type of Slides	Dovetail
Ram Travel (mm)	~
Spindle to Table (mm)	~
Spindle to Base	~
Spindle Travel / Diameter (mm)	Fixed
Throat Depth (max.) (mm)	160
Tilting Head (Left ~ Right)	-25° to 45°
Tilting Head (Forward ~ Back)	Fixed
Drilling Capacity (mm)	13
End Milling Capacity (mm)	13
Face Milling Capacity (mm)	25
Power Feed - Quill (mm/rev)	~
Power Feed - Longitudinal (X-Axis) (mm/min)	~
Power Feed - Cross (Y-Axis) (mm/min)	~
Power Feed - Vertical (Z-Axis) (mm/min)	~
Table T-Slot Size (inch / mm)	~
Work Table Load Capacity (kg)	~

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Spindle Speeds Vertical (No./ rpm)	Variable (100 - 2500)
Spindle Speeds Horizontal (No./ rpm)	~
Spindle Speeds - Universal Head	~
Motor Power - Vertical Spindle (kW / hp)	0.35 / 0.5
Motor Power - Horizontal Spindle (kW / hp)	~
Motor Power - Universal Head	~
Voltage / Amperage (V / amp)	240 / 10
Nett Weight (kg)	42