

**HAFCO-WOODMASTER DS-1632**



**Drum Sander - Open End**

**400mm Single Pass & 800mm Double Pass Capacity**



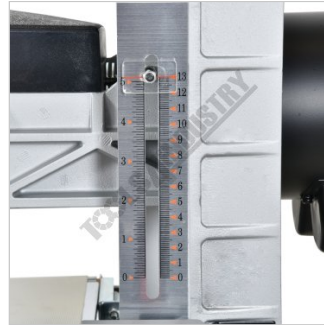
**HAFCO-WOODMASTER Drum Sander - Open End DS-1632**



Belt Tension Adjustment



Handle For Height Adjustment



Height Gauge



Sanding Wheel with Rollers



Variable Speed Dial



100mm Dust Outlet

**Description**

Manufactured in Taiwan

The DS-1632 wide drum sander offers a unique open end sanding system that provides a maximum of 800mm sanding capacity with two passes, with a generous height capacity of 127mm down to a minimum of 3.2mm.

This machine is constructed from high grade cast aluminium to enable portability from site to site with ease. Fitted to this machine as standard feature is a variable table feed dial enabling operator to finely adjust surface finish required. It is recommended by the manufacturer to use a dust extraction system (not included) please refer to optional accessories.

**Features**

- Open side configuration with sanding capacity (400mm with 1 Pass) & (800mm with 2 Passes)
- Variable feed speeds from 0.6-3 M/min to suit various sanding requirements and material widths
- Ø100mm diameter dust hood outlet
- Rugged aluminium drum supports frame
- Drum height is adjusted by turning a control hand wheel
- Depth scale provided on the drum support frame for accurate reading of height adjustment
- Conveyor belt tracking is easy to adjust
- Quality Taiwanese

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**Includes**

- Stand

**Specifications**

<b>ORDER CODE</b>	L110
<b>MODEL</b>	DS-1632
<b>Variable Table Feed Speed (m/min)</b>	0.6 - 3
<b>Sanding Drum Speed (rpm)</b>	1720
<b>Belt Size (mm)</b>	2330 x 78
<b>Drum Diameter (mm)</b>	127
<b>Maximum Material Width (mm)</b>	400
<b>Maximum Material Thickness (mm)</b>	127
<b>Minimum Material Thickness (mm)</b>	3.2
<b>Dust Collector Port Diameter (Qty x mm)</b>	1 x Ø63.5
<b>Feed Motor Power (hp)</b>	1/8
<b>Motor Power (kW / hp)</b>	0.75 / 1
<b>Voltage / Amperage (V / amp)</b>	240 / 10
<b>Floor Space (W x D x H) (mm)</b>	1050 x 700 x 1545
<b>Nett Weight (kg)</b>	70