

KYOCERA TCMT 090204HQ

KYOCERA
JAPANESE CARBIDE

KYOCERA Carbide Inserts - Turning

Grade CA525 - General Purpose Steel



KYOCERA KYOCERA Carbide Inserts - Turning TCMT 090204HQ



Tip



Tip Top View

Description

HQ Chipbreaker
General purpose chipbreaker for medium machining.

Features

- KYOCERA New CVD coated carbide grade for steel
- Suitable for continuous to heavy interrupted machining
- General purpose
- 10 Inserts Per Pack

Specifications

ORDER CODE	L0615
MODEL	TCMT 090204HQ
Grade	CA525
Application	General Purpose Steel
Pieces in Set (Qty)	10
[D] Insert IC Size (Inscribed Circle) (mm)	5.56
[D1] Insert Hole Size (mm)	2.5
[L10] Insert Cutting Edge Length (mm)	~
[S] Insert Thickness (mm)	2.38
[R_e] Corner Radius (mm)	0.4
Relief Angle (Deg)	7°
d (mm)	~
Insert shape (Style)	~