

## HAFCO-METALMASTER RF-19



### Industrial Pedestal Drill

### Quiet "B" Section V-belt Drive System



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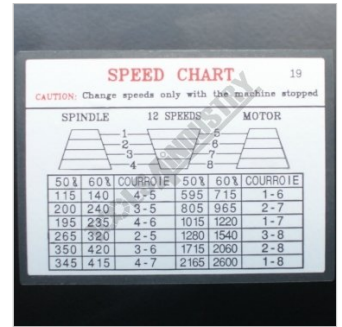
Front View



Left View



Safety Chuck Guard Quill Handle



Speed Chart



Belt Tension Adjustment



Micro Switch on Belt Cover



Drill Chuck



Rack and Pinion Table Adjustment



Emergency Stop



Switch

### Features

- Ideal for industrial workshop use
- Quiet "B" section V-belt drive system
- Quick action belt tensioning lever
- Adjustable safety drilling chuck guard with swivel screen
- Safety micro switch on belt cover
- Safety magnetic-type switch
- Emergency stop switch
- Rack & pinion table height adjustment with locking lever
- Thick walled column ensuring greater rigidity
- Drilling depth stop setting with scale
- T slotted work table
- 12 Spindle speeds - 115-2165rpm
- Fan-cooled 240 volt motor rated for continuous use with overload protection

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### Includes

- Drill chuck and arbor
- Chuck key to suit
- Drill drift tool to remove drill chuck or taper shank drills

### Specifications

<b>ORDER CODE</b>	D163
<b>MODEL</b>	RF-19
<b>Type - Bench / Pedestal</b>	Pedestal
<b>Duty Type</b>	Industrial-Duty
<b>Drilling Diameter Capacity (mm)</b>	Ø31.5
<b>Spindle Taper (MT)</b>	3
<b>Spindle Travel (mm)</b>	125
<b>Throat Depth (mm)</b>	252
<b>Quill Diameter (mm)</b>	55
<b>Collar Diameter (mm)</b>	~
<b>Column Diameter (mm)</b>	100
<b>Spindle To Table (mm)</b>	678
<b>Spindle To Base (mm)</b>	1225
<b>Table Shape</b>	Square
<b>Table Size (mm)</b>	420 x 470
<b>Work Light</b>	~
<b>Micro Switch On Pulley Guard</b>	Yes
<b>Drive Belt Type</b>	B Section
<b>Spindle Speed Steps (No.)</b>	12
<b>Spindle Speed Range (rpm)</b>	115 - 2165
<b>Motor Power (kW / hp)</b>	0.75 / 1
<b>Voltage / Amperage (V / amp)</b>	240 / 10
<b>Overall Height (mm)</b>	1860
<b>Nett Weight (kg)</b>	200