

**HAFCO-METALMASTER PD-28****Industrial Pedestal Drill - Belt Drive****Table Rotates 360°**

## HAFCO-METALMASTER Industrial Pedestal Drill - Belt Drive PD-28



Quill Handle



Drilling Depth Stop Setting With Scale



Adjustable Safety Chuck Guard



16mm Drill Chuck



Safety Emergency Stop Switch



Cast Iron Tilting-Rotating Table



Belt Tension Adjustment



A Section Belt Drive System



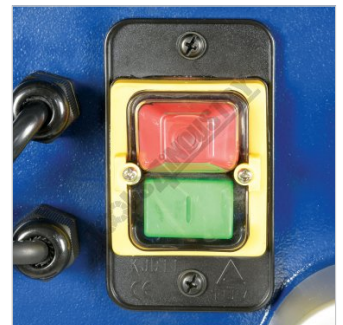
Speed Chart



Safety Micro Switch On Belt Cover



Cast Iron Base With T Slot



On Off Switch



Parts Included



Left Side View



Front View

## HAFCO-METALMASTER Industrial Pedestal Drill - Belt Drive PD-28

### Description

If you are in the market for a superior quality industrial belt drive drilling machine with a capacity of Ø23mm, and need it to take some serious work load duration then this machine would definitely perform to the task. This PD-28 pedestal drill manufactured in Taiwan to precision engineering tolerance & excellence will certainly transform your drilling holes experience to the next level of expertise.

What makes this machine different from the others is that the casting have been made heavier & thicker walled, which in this case relates to a total weight of 102kg on this model, that is approximately 70% heavier to its rival in this range.

Therefore, this range of drilling machines offers all the basic feature necessities to outperform & outlast the competitor machines all day everyday.

### Features

- Ideal for industrial workshop use
- Quiet A section V-belt drive system
- Quick action belt tensioning lever
- Adjustable safety drilling chuck guard with micro switch
- Safety micro switch on pulley guard
- Safety magnetic-type switch
- Emergency stop switch
- Rack & pinion table height adjustment with locking lever
- Thick walled column ensuring greater rigidity
- Table rotates 360°
- Drilling depth stop setting with scale
- T slotted work table
- 12 spindle speeds - 300, 390, 450, 550, 620, 720, 1130, 1200, 1340, 1730, 1860, 2360rpm
- 240V Fan-cooled motor rated for continuous use with overload protection
- Made in Taiwan

### Includes

- Drill chuck & arbor
- Chuck key to suit
- Drill drift

### Specifications

|                                        |                 |
|----------------------------------------|-----------------|
| <b>ORDER CODE</b>                      | D160            |
| <b>MODEL</b>                           | PD-28           |
| <b>Type - Bench / Pedestal</b>         | Pedestal        |
| <b>Duty Type</b>                       | Industrial-Duty |
| <b>Drilling Diameter Capacity (mm)</b> | Ø23             |
| <b>Spindle Taper (MT)</b>              | 2               |
| <b>Spindle Travel (mm)</b>             | 83              |
| <b>Throat Depth (mm)</b>               | 185             |
| <b>Quill Diameter (mm)</b>             | 47              |
| <b>Collar Diameter (mm)</b>            | 65              |
| <b>Column Diameter (mm)</b>            | 80              |
| <b>Spindle To Table (mm)</b>           | 645             |

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|                              |            |
|------------------------------|------------|
| Spindle To Base (mm)         | 1180       |
| Table Shape                  | Square     |
| Table Size (mm)              | 285 x 285  |
| Work Light                   | ~          |
| Micro Switch On Pulley Guard | Yes        |
| Drive Belt Type              | A Section  |
| Spindle Speed Steps (No.)    | 12         |
| Spindle Speed Range (rpm)    | 300 - 2360 |
| Motor Power (kW / hp)        | 0.75 / 1   |
| Voltage / Amperage (V / amp) | 240 / 10   |
| Overall Height (mm)          | 1710       |
| Nett Weight (kg)             | 98         |