

HAFCO-METALMASTER PD-22



Heavy-Duty Belt Drive - Pedestal Drill

Table Tilts Left & Right To 45° & Rotates



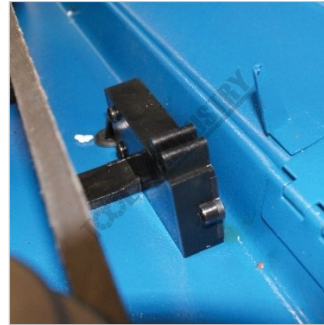
HAFCO-METALMASTER Heavy-Duty Belt Drive - Pedestal Drill PD-22



Left View



Drilling Depth Stop Setting with Scale



Safety Micro Switch on Pulley Guard



Magnetic Switch and Light Switch



Side View of Head



Speed Chart



Recommended Speed For Drill Size and Material



1 Piece Cast Iron Drilling Lever



Adjustable Safety Chuck Guard With Flip Up Screen



Work Table



Tilting and Rotating Cast Iron Table

Features

- Ideal for home, workshop or farm use
- Quiet V-belt drive system
- Quick action belt tensioning lever
- Drill chuck key holder mounted on left side of the machine
- Adjustable safety drilling chuck guard with flip up screen
- One piece cast iron drilling lever
- Safety micro switch on pulley guard
- Safety magnetic-type switch
- Rack & pinion table height adjustment with locking lever
- Thick walled column ensuring greater rigidity
- Table tilts left & right to 45° & rotates
- Drilling depth stop setting with scale
- Work light mounted underneath drill head to provide direct light onto the work piece

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- T slotted work table
- 16 Spindle speeds - 160, 240, 290, 350, 410, 480, 530, 590, 660, 720, 1190, 1350, 1510, 1970, 2100, 3000rpm
- 240V Aluminium fan-cooled motor

Includes

- 16mm keyed drill chuck and arbor
- Chuck key to suit
- Drill drift tool to remove drill chuck or taper shank drills

Specifications

ORDER CODE	D148
MODEL	PD-22
Type - Bench / Pedestal	Pedestal
Duty Type	Heavy-Duty
Drilling Diameter Capacity (mm)	Ø28
Spindle Taper (MT)	3
Spindle Travel (mm)	80
Throat Depth (mm)	215
Quill Diameter (mm)	47
Collar Diameter (mm)	60
Column Diameter (mm)	80
Spindle To Table (mm)	730
Spindle To Base (mm)	1220
Table Shape	Square
Table Size (mm)	360 x 360
Work Light	Yes
Micro Switch On Pulley Guard	Yes
Drive Belt Type	A Section
Spindle Speed Steps (No.)	16
Spindle Speed Range (rpm)	160 - 3000
Motor Power (kW / hp)	0.75 / 1
Voltage / Amperage (V / amp)	240 / 10
Overall Height (mm)	1635
Nett Weight (kg)	85