

## HAFCO-METALMASTER GHD-20A

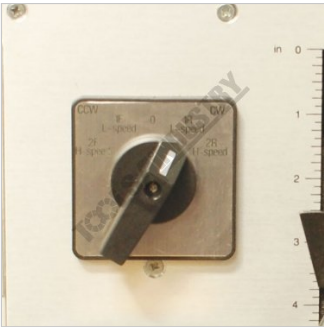


### Industrial 3MT Geared Head Drilling Machine

Ø31.5mm Drilling Capacity



## HAFCO-METALMASTER Industrial 3MT Geared Head Drilling Machine GHD-20A



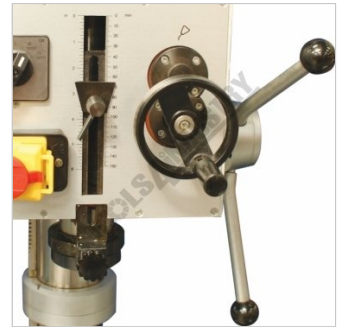
High Low with Forward and Reverse Switch



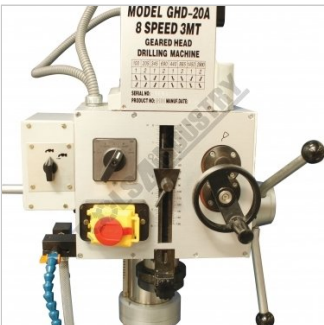
8 Drilling Speeds From 100 2900rpm



Gear Selection Levers



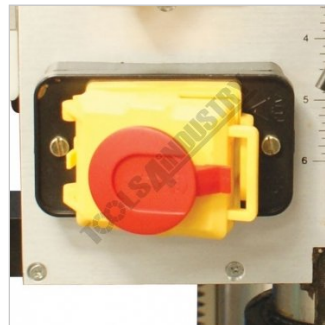
Micro Down Feed Adjustment



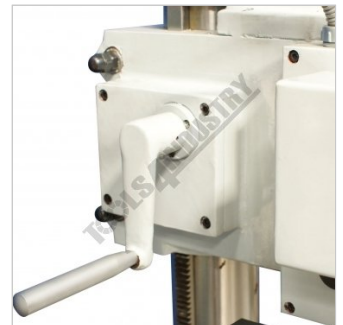
Head Controls



Automatic Feed Range



Emergency Stop Switch and Overload Protection



Rack and Pinion Wind Up Drill Head



Coolant Pump System



T Slotted Work Table Rotates 360 degrees



Rack and Pinion Wind Up Table



Quill Handle



Coolant Nozzle

## HAFCO-METALMASTER Industrial 3MT Geared Head Drilling Machine GHD-20A

### Features

- Ideal for industrial workshop use
- Geared head drilling machine with 3 morse taper spindle
- 8 drilling speeds from 100-2900rpm
- Automatic feed range (0.08, 0.16, 0.24mm/rev)
- Micro down feed adjustment
- Emergency stop switch and overload protection
- Adjustable accurate depth setting for increased productivity
- Thick walled column ensuring greater rigidity
- Rack and pinion wind-up table
- Rack and pinion wind-up drill head
- T slotted work table and base

### Includes

- Coolant pump system
- 16mm keyed drill chuck and arbor
- Chuck key to suit
- Drill drift tool to remove drill chuck or taper shank drills

### Specifications

<b>ORDER CODE</b>	D134
<b>MODEL</b>	GHD-20A
<b>Drilling Capacity (mm)</b>	Ø31.5
<b>Thread Tapping Capacity (Metric)</b>	~
<b>Spindle Taper (MT)</b>	3
<b>Spindle Travel (mm)</b>	140
<b>Throat Depth (mm)</b>	220
<b>Quill Diameter (mm)</b>	60
<b>Column Diameter (mm)</b>	100
<b>Spindle To Table (mm)</b>	630
<b>Spindle To Base (mm)</b>	1070
<b>Table (Type)</b>	Round
<b>Table Size (mm)</b>	390
<b>T-Slot Size (mm)</b>	14
<b>Automatic Quill Feed (mm/rev)</b>	0.08, 0.16, 0.24
<b>Work Light (Includes)</b>	~
<b>Coolant System (Includes)</b>	Yes
<b>Spindle Speed Steps (No.)</b>	8
<b>Spindle Speed Range (rpm)</b>	100 ~ 2900
<b>Motor Power (kW / hp)</b>	0.9 / 1.2
<b>Voltage / Amperage (V / amp)</b>	415
<b>Full Height (mm)</b>	2000
<b>Nett Weight (kg)</b>	408