

**suttontools**

## SUTTON TOOLS D109SM3

**Metric 135° Heavy Duty HHS Cobalt Jobber Drill Set - 25 Piece**

**Ø1.0 - Ø13.0mm**



## SUTTON TOOLS Metric 135° Heavy Duty HHS Cobalt Jobber Drill Set - 25 Piece D109SM3



Shown in Case



Drill Bit



Drill Bit Tip

### Description

Sutton Tools Heavy Duty Cobalt Jobber Drills are industrial quality for drilling materials that have high hardness and tensile strength such as cast iron, bronze, hard steel & stainless steel. These drill bits feature a thick core for increased rigidity in hard materials.

### Features

- 25 piece set
- 1-13mm in 0.5mm increments
- 135° Split Point (drills > 2mm & 3/32) - Enables accurate positioning and less drilling pressure
- Thick Core - For increased rigidity in hard materials
- Precision Engineered Parallel Shank - For accurate hole size
- Made from HSS Cobalt - The 5% cobalt formula improves abrasive & heat resistance, for increased strength at higher cutting temperatures
- Colour Tempered Surface Finish - Enables identification of cobalt tool material

### Specifications

|                                     |                  |
|-------------------------------------|------------------|
| <b>ORDER CODE</b>                   | D1252            |
| <b>Flutes (Type)</b>                | Precision Ground |
| <b>Number of Pieces (No.)</b>       | 25               |
| <b>Drill Size Range (Inch / mm)</b> | 1 - 13mm         |
| <b>Metric / Imperial (~)</b>        | Metric           |
| <b>Drill Size Steps (Inch / mm)</b> | 0.5mm            |
| <b>Point Angle (Degrees)</b>        | 135°             |
| <b>Standard (DIN)</b>               | ~                |
| <b>Nett Weight (kg)</b>             | 1.7              |