

suttontools

SUTTON TOOLS D504SET3

HSS Step Drill Sets

Ø4 - Ø30mm



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Step Drill Set



Step Drill 4-20

Description

For use in sheet metal, aluminium, plastic & fibre glass, ideal for sheet metal without pre-drilling. During drilling, the next step deburrs the previously drilled hole.

Features

- Fixed Drilling Steps: Spiral Flute for reduced vibration and greater control through steps
- Made from HSS: Constructed from M2 high speed steel offering the best combination of strength, heat & wear resistance
- Flat Shank: Three flats suits 3-jaw chuck

Specifications

ORDER CODE	D107
Size Range (a) (mm / Steps)	(Ø4 - 12mm)
Size Range (b) (mm / Steps)	(Ø6 - 20mm)
Size Range (c) (mm / Steps)	(Ø4 - 30mm)