

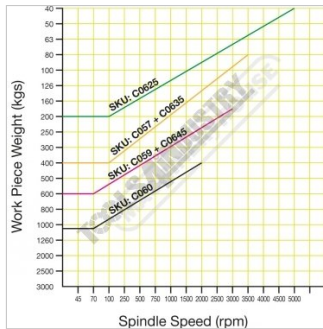
TOOLMASTER



3MT Live Centre Set - Interchangeable Centring Tips



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Work Piece Load Graph



Tips



Live Centre



Live Centre Side View



Live Centre Rear View



Set Shown With Tips

Description

Toolmaster live centre sets are fitted with needle thrust and ball bearings suitable for medium to high speed lathes with heavy loads. The shaft is made from alloy steel heat treated to HRC 60° providing high rigidity and high durability.

Features

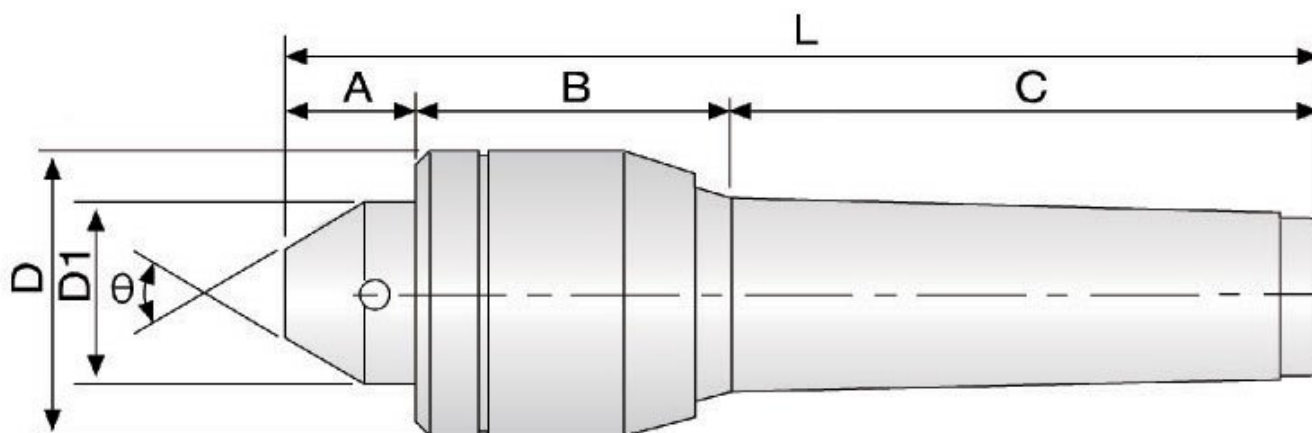
- Maximum Speed: 3500rpm @ 80kg
- Maximum Load: 400kg @ 100rpm
- Hardened to HRC 60°
- Made from alloy steel
- Assembled with thrust, needle & ball bearings
- 7 x interchangeable centre tips

Includes

- Interchangeable centre tips:
- 2 x Standard - Ø12.6mm
- 1 x Extended point - Ø6mm
- 1 x Extended point - Ø8mm
- 1 x Extended point - Ø10mm
- 1 x Female cone - Ø6mm
- 1 x Pipe - Ø11 ~ Ø32mm

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Specifications



ORDER CODE	C0635
Taper (MT)	3MT
Maximum Speed (rpm)	3500
Maximum Load Capacity (kg)	400
theta Angle	60
A	23
B	44
C	86
D	41
D1	30
L	153
Nett Weight (kg)	1.2