



HAFCO-METALMASTER BS-8DS

Swivel Head Metal Cutting Band Saw

Dual Mitre Cuts Up To 45°



HAFCO-METALMASTER Swivel Head Metal Cutting Band Saw BS-8DS



Head Fully Raised



Blade Guide



Coolant to Blade



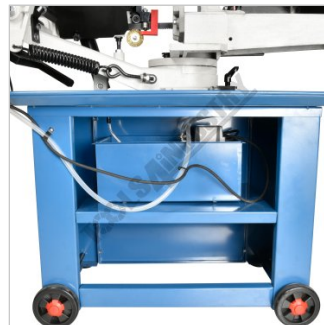
Quick Action Vice Handle
Lever



Hydraulic Ram Down Feed
Control



Swivel Head



Coolant System



Switch

Description

The BS-8DS medium-duty dual swivel head metal cutting band saw offers great value for money. The major points of this machine are the swivel head, four-blade speeds, adjustable feed rate, and built-in coolant system. This is an excellent machine choice for maintenance shops, medium steel fabricators, and engineering workshops.

Features

- 205mm round, 215mm x 200mm (W x H) rectangular capacity at 90 degrees
- 143mm round, 143mm x 115mm (W x H) rectangular capacity at 45 degrees
- $\pm 45^\circ$ swivel head for easy angle cutting without moving material
- Adjustable hydraulic feed cutting rate for multiple applications
- Built-in coolant system with flow control valve for maximum cutting efficiency
- Limit switch stops machine when cut is complete
- Blade roller guides provides accurate cutting
- 4-speed pulley drive system enabling 24-41-61-82mpm cutting speeds
- Adjustable length stop for repetition cutting
- Wire wheel brush to clean swarf from blade
- Heavy-duty 1100W/240V fully enclosed fan-cooled motor

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Specifications

ORDER CODE	B008
MODEL	BS-8DS
Operation Type	Swivel Head
Round @ 90° (mm)	205
Round @ 45° (mm)	143
Round @ 60° (mm)	~
Square @ 90° (mm)	205
Square @ 45° (mm)	~
Square @ 60° (mm)	~
Rectangle (W x H) @ 90° (mm)	215 x 205
Rectangle (W x H) @ 45° (mm)	143 x 115
Rectangle (W x H) @ 60° (mm)	~
Coolant System	Yes
Table Working Height (mm)	~
Cutting Head Beam Type	Manual
Cutting Head Beam Return	Manual Return
Cutting Head Down Feed Control	Adjustable Hydraulic
Vice Clamping Fixture	Manual - Quick Action
Bundle Cutting Fixture	~
Blade Steps / Speeds (M/Min)	24-41-61-82
Blade Size (L x W x T) (mm)	2360 x 19 x 0.9
Motor Power (kW / hp)	1.1 / 1.5
Voltage / Amperage (V / amp)	240
Nett Weight (kg)	190