

HAFCO-METALMASTER BS-4A



Metal Cutting Band Saw - Swivel Vice

Mitre Cuts Up To 45° In Mitre Vice



HAFCO-METALMASTER Metal Cutting Band Saw - Swivel Vice BS-4A



Head Fully Up



Head Fully Up with Vertical Table



Vertical Cutting Table



Vertical Cutting Table Attached



Rear View Head Up



Adjustable Spring Tension to Regulate Cutting Feed Rate



On Off Switch



Automatic Cut Out Switch



Adjustable Length Stop



Vice at 90 Degrees



Vice at 45 Degrees



Cutting Area Top View



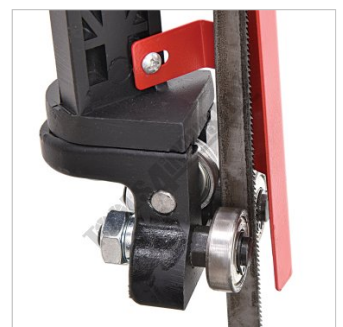
Cutting Area Close Up



Left Adjustable Blade Guide



Right Adjustable Blade Guide



Fully Adjustable Blade Rollers

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Cover Ready for Vertical Cutting Table



Blade Guard Open



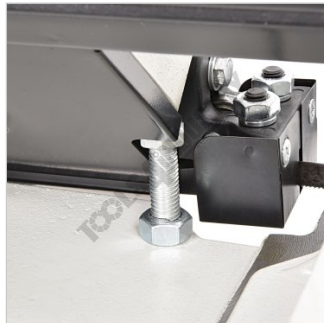
Blade Tension Handle



Portable for Site Work



Lift Handle



Adjustable Head Stop



3 Speed Pulley Drive System



Speed Chart



Changing Belt Pulley Speed



Front View 1



Front View 2



Front View 3



Left Top Full View



Includes Vertical Cutting Table

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Description

The BS-4A is an economically priced metal cutting band saw with a robust four-legged stand cross braced with a under tray and built-in mitre cutting capability. The ball bearing guided blade can be driven at a choice of three speeds via a reduction gearbox, depending on the type of material being cut and there is an automatic cut-off, adjustable for height, for stopping the motor when the cut is complete.

One notable feature on this saw are the rear mounted wheels on the stand allowing it to be portable, ideal for maintenance shops, light steel fabrications, and engineering workshops. A well priced and very effective machine for cutting steel bars, angles, channels, tubes and so on.

Features

- 150 x 100mm (W x H) rectangular capacity
- Ideal for cutting tube, pipe, solid steel, non-ferrous and wood
- Adjustable spring tension screw regulating cutting feed rate
- Fully-adjustable blade roller for accurate and straight cutting
- Adjustable length stop for repetition cutting
- 3-speed pulley drive system
- Automatic electric cut-out switch
- Vertical cutting table included
- Portable - on wheels for site work
- Cuts to 45° in mitre vice
- Sealed worm and pinion gearbox drive

Specifications

ORDER CODE	B002
MODEL	BS-4A
Operation Type	Fixed Head
Round @ 90° (mm)	100
Round @ 45° (mm)	75
Round @ 60° (mm)	~
Square @ 90° (mm)	100
Square @ 45° (mm)	75
Square @ 60° (mm)	~
Rectangle (W x H) @ 90° (mm)	150 x 100
Rectangle (W x H) @ 45° (mm)	75 x 100
Rectangle (W x H) @ 60° (mm)	~
Coolant System	~
Table Working Height (mm)	620
Cutting Head Beam Type	Manual
Cutting Head Beam Return	Manual Return
Cutting Head Down Feed Control	Adjustable Spring Type
Vice Clamping Fixture	Manual
Bundle Cutting Fixture	~
Blade Steps / Speeds (M/Min)	20-29-50
Blade Size (L x W x T) (mm)	1645 x 12.7 x 0.65
Motor Power (kW / hp)	0.375 / 0.5
Voltage / Amperage (V / amp)	240 / 10

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Nett Weight (kg)	65
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