

FEED & THREAD CUTTING CHART

INDICATOR TABLE					
T	T-P-I	SCALE	T-P-I SCALE		
0	4	8	8		
	16	24	24		
	32	40	40		
	48	56	56		
T	T-P-I	SCALE	T	T-P-I	SCALE
16	4½	8	16	14	2-4-6
	5	4-8		15	4-8
	5½	8		18	2-4-6-8
	6	4-8		19	8
	6½	8		20	1-8
	7	4-8		22	2-4-6-8
	7½	8		26	2-4-6-8
	9	4-8		28	1-8
	9½	8		30	2-4-6-8
	10	2-4-6-8		36	1-8
	11	4-8		38	2-4-6-8
	12	1-8		44	1-8
13	4-8	52	1-8		

FEED& THREAD CUTTING CHART #17